

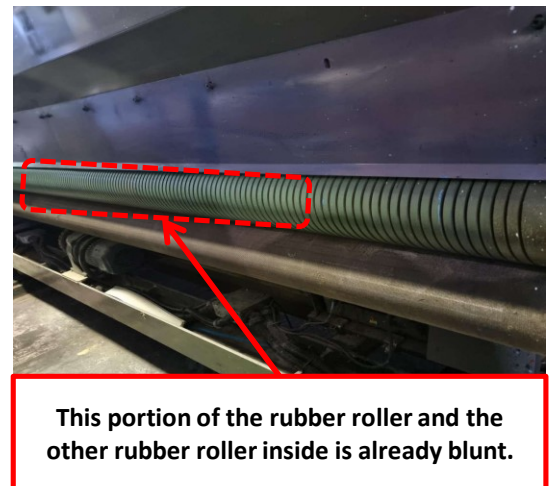
Investigation Report for Misalign Print of Kowa-Emori HP33D1057-1 & HP33D1010-1 Carton Box

CONTROL No:	IRF - 699 & 701			REJECT PERCENTAGE:	3.36%
REJECT QTY:	151	LOT QTY:	4500		

DIRECT CAUSE	W1	There's a factor that the cause of misalign print is the blunt middle portion of rubber roller in the Eqos Feeder Unit.
	W2	Possible that the sheets got slightly delay in feeding if the piled of materials hit the standard height limit.
	W3	As of now the weight of piled materials in feeder have impact in misalign print since the feeder rubber roller is blunt in the middle portion.



Based on CCTV Eqos feeder operator must be follow the 300mm standard height limit set for B-flute materials



This portion of the rubber roller and the other rubber roller inside is already blunt.

PRODUCTION CORRECTIVE ACTION

Conduct further study to reduce the standard height limit per flute temporarily and reduce the vacuum power as sir Suzuki's recommendation while the blunt rubber roller has not been replaced.	PIC:	Production Leaders & IE	TARGET DATE:	231026
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